



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3969-3
Job Sheet 202663

Part No: D3969-3		Job Qty: 40 pcs
Part Name: Spring (Basket Lid)		
Part Weight: 0 lbs	Status: New	Priority: Medium
Job Created: 10/31/19	Job Tracking No:	
Due Date: 11/26/19	Created By: Marie Lajeunesse	
Type: Stock	Description:	
Note: DWG REV D IPP RevA: new issue DD-09.11.30 verified by:EC IPP Rev:B as per revC DD 10.03.16 verified by:EC		
Ship Via:		

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	
100	Purchasing	40 pcs	11/26/19	11/26/19	0.00	0.00	Purchasing - 1	DP NOV 1 2 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	40 pcs	11/26/19	11/26/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	DP NOV 1 2 2019
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	



Container No: S230795



Part: D3969-3
Job No: 202663
Serial No/Batch: S230795
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
E-mail: sales@dartaero.com
www.dartaerospace.com

Date: 11/12/19

					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	40 pcs	11/26/19	0.00 0.00	QC 6 - 9		DAS
				QC 6 - 68		DEC. 1 6 2019 68
				QC 6 - 61		9-89
				QC 6 - 40		
				QC 6 - 81		
130 Packaging 3-1 - Stock - B4B	40 pcs	11/26/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		DAS
				Packaging 3 - 4 - B4B		28
				Packaging 3 - 5 - B4B		9-89
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		

					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	40 pcs	11/26/19	0.00	0.00	QC 21 - SA - 21	DAS 21
					QC 21 - SA - 70	9-89
					QC 21 - SA - 53	DEC 1 7 2019

Part Op 100 - Purchasing - Issue P/O: _____ part#: SSA4/8-122-310-360N
Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs ***Measure compression only at
120 - QC6- All purchased or subcontracted products ***Measure compression only at
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
SSA4/8-122-310-360N	Gas Spring D3969-3	40 pcs (1 ea)	100-Purchasing	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	SSA4/8-122-310-360N	40	0	0

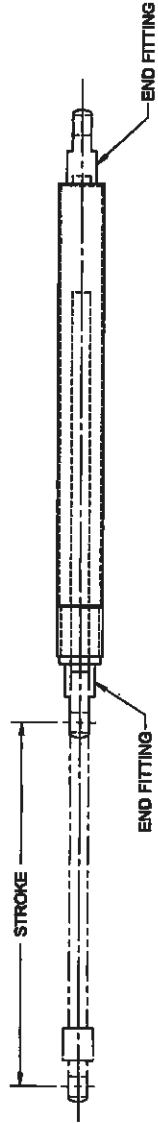
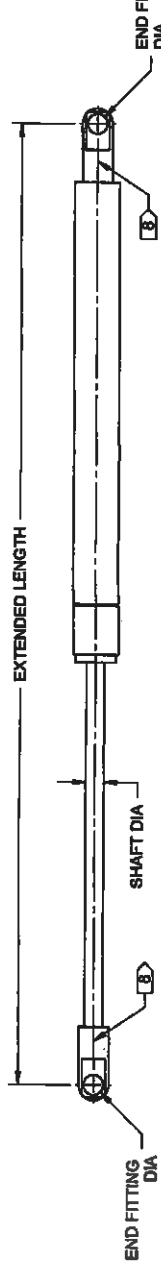
Part Specifications				
Specifications could not be found.				

SPECIFICATION CONTROL DRAWING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

END FITTING
DIA



D3969-X SPRING

DART PART NUMBER	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	SHAFT DIA (mm/in)	FORCE (N/lbs)	END FITTING TYPE	END FITTING DIA (in)	CASING MATERIAL	PREFERRED SUPPLIER	SUPPLIER PART NUMBER	WEIGHT APPROX
D3969-1	122/4.80	315/12.40	60.24	310/69.7	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA4/6-122-315-310N	0.27 lbs
D3969-3	122/4.80	315/12.40	60.31	360/80.9	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA4/6-122-310-360N	0.32 lbs
D3969-5	122/4.80	315/12.40	60.24	133/29.7	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA4/6-122-315-133N	0.27 lbs
D3969-7	122/4.80	315/12.40	60.24	222/50.0	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA4/6-122-315-222N	0.27 lbs
D3969-9	130/5.12	343/13.50	60.31	360/80.9	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA4/6-130-343-360N	0.35 lbs

- NOTES:
- 1) MATERIAL: SEE CHART
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART PIN "D3969-X" AND BIN USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: SEE CHART
 - 8) CRIMP END FITTING AT APPROXIMATE LOCATION SHOWN, PER MANUFACTURERS REQUIREMENTS

RELEASED
R 2016-05-19
per 6-531

APPROVED

D	ADDED 7/19	ML	16.05.12
C	REVIEW IN SW, ADDED 3 & 4, ADDED SHAFT DIA COLUMN TO CHART, FORCE FOR 1 CORRECTED (WAS 60.0 lbs)	JPH	10.03.04
B	DRAWING REMAINED WAS: GAS SPRING (BASKET LID), NOT IN ISSUE	AJB	09.11.10
A	NEW ISSUE	AJS	09.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AS	ML	
DRAWN	ML		
CHECKED	AJS		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	DB		
DATE	16.05.12		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. D3969			
REV. D SHEET 1 OF 1			
TITLE BASKET LID SPRING			
SCALE NTS			
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044967



Supplier: LST001-VC
LS Technologies Inc.
1634 Saskatchewan Ave.
Saskatoon
SK
S7K 1P6 Canada
Phone: 306 683 5000
Fax: 306 683 6403

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044967
PO Date: 10/31/19
Due Date: 11/14/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	202663	SSA4/8-122-310-360N	D3269			Gas Spring D3969-3 : AS PER DWG D3969 REV. D	Firmed	-	11/14/19	40 pcs	0 pcs	40 pcs	\$81.65/pcs	\$3,266.00
NOV 12 2019														
Grand Total:														\$3,266.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

None PROVIDE D.P NOV 12 2019

Plex 10/31/19 3:22 PM Dart.Lavoie,Chantal

Packing Slip

LS TECHNOLOGIES INC
1634 Saskatchewan Ave
Saskatoon, SK S7K 1P6

P.O. No.	Date	Invoice #
POHB044967	11/1/2019	21429

Bill to:
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship to:
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship	Via
11/1/2019	Fed-Ex

Qty	Description
40	D3969-3 #202663 Stainless Gas Spring (SSA4/8-122-310-360N) LABELLED WITH PERMANT INK MARKER ONLY - NO LABELS
	Shipping Via FED EX Tracking # 776882250988
	RECEIVED NOV 08 2019 DART AEROSPACE LTD.

Order checked by: 



LS Technologies Inc

1634 Saskatchewan Ave,
Saskatoon, SK S7K 1P6
Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

Nov 01, 2019

This is to certify that the parts listed below meets specifications as required by your order.

40 Units: D3969-3 #202663 Stainless Gas Spring

Country of Manufacture: Canada
Date of Manufacture: November 2019
This product is ROHS compliant.

Purchase Order # POHB044967
Invoice # 21429

DAS
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9-89

L S Technologies Inc Canada

Nolan Fehr
President